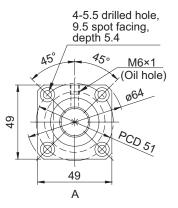
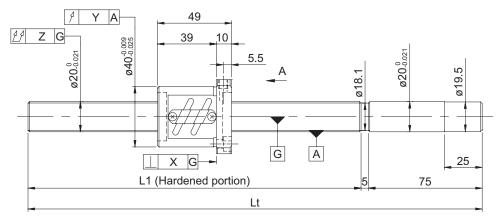
Applicable fixed end support unit

BUK-15, BUK-15F (Square type)

BUM-15, BUM-15F (Round type)

Shaft diameter (mm) - Lead (mm)		20 - 4		
Number of circuits /	2.5 turns 2 circuits /			
Thread direction	Right-hand			
Ball diameter (mm)	2.3812			
Root diameter (mm)	18.1			
Series	G	GE		
Basic dynamic load rating C (N)	8600			
Basic static load rating C0 (N)	23400			
Accuracy grade /	C5 / S	C5 / F	C7 / M	
Axial clearance symbol	C5 / S		C/ / IVI	
Axial clearance (mm)	0	0.005 or less	0.030 or less	
Preload torque (N·cm)	1.5 to 20.0	Up to 3.0		
Spacer ball	None			
Recirculation system	Tube method			
Wiper	Lip seal			
Lubricant	Alvania Grease S2			





Model No.	Screw shaft length		Maximum stroke	Lead accuracy		
(Unfinished shaft ends)	L1	Lt	(L1 - nut length)	±E _c	e _c	e ₃₀₀
GG2004ES-AALR-0605A	525	605	476	0.030	0.023	0.018
GE2004ES-AALR-0605A				0.05/300		

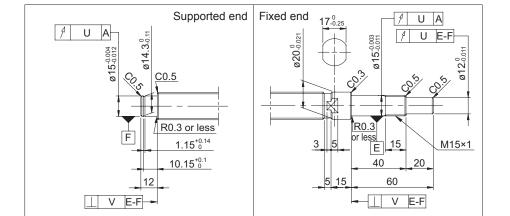
- Product with axial clearance of 0.005 or less (F) shown may be partially preloaded.
- · Preload torque is a value before applying grease.

Shaft end finish type

Standard precision ball screws are available with KURODA's recommended shaft end finish types for each size.

Other than KURODA's recommended shaft end finish types described below, additional machining including keyways, tapped holes, and D-cut processing are also available if requested. Please contact KURODA with your orders. Model examples for finished shaft ends are described below.

 $\textbf{Model example:} \ \, \textbf{Unfinished shaft ends (See left figure)} \ \to \ \, \textbf{Finished shaft ends}$



• Optional specifications

Applicable supported end support unit

BUK-15S (Square type)

BUM-15S (Round type)

• Anticorrosive black coating (coating thickness: 1 to 2 µm) is available.

Accuracy of each part			Preload torque (N·cm)		Mass		
Χ	Υ	Z	U	V	Without clearance	With clearance	(kg)
0.011	0.015	0.075	0.012	0.005	1.5 to 20.0	Up to 3.0	4.70
0.018	0.030	0.110					1.78

- At the time of delivery, grease is inserted inside of the nut, with rust-preventive oil also applied.
 Before and during use, apply lubricant where appropriate.
- For models with lead accuracy grade of C3 or higher and unfinished shaft ends, consult KURODA.