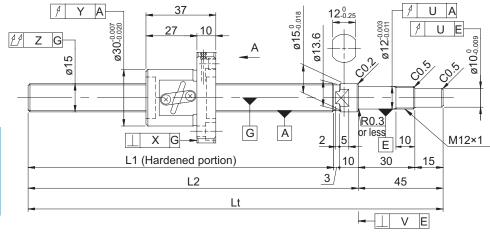
## Ball screw specifications

15	- 2	4-5.5 drilled hole,
2.5 turns	1 circuit /	9.5 spot facing, depth 5.4
Right	-hand	
1.5	875	$M6 \times 1$ $30^{\circ}$ $30^{\circ}$ Plug
13	3.6	(Oil hole)
GP		
1700	2700	
2750	5500	
C2/S	C2 / E	
0373	C3/F	PCD41
0	0.005 or less	
0.5 to 4.5	Up to 1.5	22
1:1	None	32
Tube method		A
Plastic wiper		
Alvania C	Grease S2	]
	2.5 turns Right 1.5 13 0 1700 2750 C3 / S 0 0.5 to 4.5 1 : 1 Tube r Plastic	1700 2700   2750 5500   C3 / S C3 / F   0 0.005 or less   0.5 to 4.5 Up to 1.5   1 : 1 None   Tube method



	0	I <b>(</b> )	Le la colla	•• •	1.1		
Model No.	Screw	/ shaft	length	Maximum stroke	Lead accuracy		
(One shaft end finished)	L1	L2	Lt	(L1 - nut length)	±Ε <sub>c</sub>	ec	e <sub>300</sub>
GP1502DS-BAPR-0300B-C3S	242	255	300	205	0.012	0.008	0.008
GP1502DS-BAPR-0300B-C3F	242 20	255	300	205	0.012	0.000	0.000
GP1502DS-BAPR-0600B-C3S	E40	666	600	505	0.016	0.012	0.008
GP1502DS-BAPR-0600B-C3F	542 555	555	600	505	0.010	0.012	0.000

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• Product with axial clearance of 0.005 or less (F) shown may be partially preloaded.

• Preload torque is a value before applying grease.

• At the time of delivery, grease is inserted inside of the nut, with rust-preventive oil also applied.

Before and during use, apply lubricant where appropriate.

## Shaft end finish type

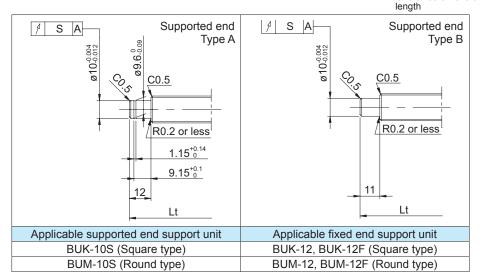
Standard precision ball screws are available with KURODA's recommended shaft end finish types for each size. The fixed end type is finished beforehand.

Regarding the supported shaft end, additional machining to KURODA's recommended shaft end finish type described below is available. Please contact KURODA with your orders. Model examples for finished shaft ends are described below.

**Model example:** Finished fixed end (See left figure)  $\rightarrow$  Both shaft ends finished

GP1502DS-BAPR-0600B-C3F → GP1502DS-BAPR-0600X0530-C3F →Thread length

→Overall screw shaft



## Optional specifications

• Anticorrosive black coating (coating thickness: 1 to 2 µm) is available.

Accuracy of each part					Preload tor	Mass			
Х	Y	Z	S	U	V	Without clearance	With clearance	(kg)	
0.008	0.010	0.025	0.012	0.009	9 0.004	0.5 to 4.5		0 55	
0.000	0.010	0.025	0.012	0.009	0.004		Up to 1.5	0.55	
0.000	0.010	0.045	0.012	0.009	0.004	0.5 to 4.5		0.00	
0.008	0.010	0.045	0.012	0.009	0.004		Up to 1.5	0.92	