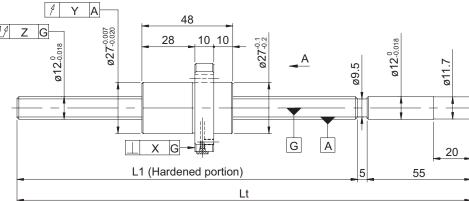
FG series (Accuracy grade C5) / FE series (Accuracy grade C7)

Ball screw specifications

Shaft diameter (mm) - Lead (mm)		12 - 20		4-4.5 drilled hole
Number of circuits /	1.7	turns 1 circ	cuit /	30°/ 30°
Thread direction		Right-hanc	1	
Ball diameter (mm)		3.175		¢AT
Root diameter (mm)	9.5			
Series	FG FE			PCD 36
Basic dynamic load rating C (N)	4300			
Basic static load rating C0 (N)	6700			53 53
Accuracy grade /	OF LO	C5 / F	C7 / M	
Axial clearance symbol	C5 / S			M3×0.5
Axial clearance (mm)	0	0.005 or less	0.030 or less	Plug 27 (Oil hole)
Preload torque (N·cm)	1.2 to 8.4	Up to 2.5		
Spacer ball	None			A
Recirculation system	End o	deflector m	ethod	
Wiper		None		
Lubricant	Alvania Grease S2			



Model No.	Screw shaft length		Maximum stroke	Lead accuracy		
(Unfinished shaft ends)	L1	Lt	(L1 - nut length)	±Ε。	ec	e ₃₀₀
FG1220PS-HPNR-0405A	345	405	297	0.025	0.020	0.018
FG1220PS-HPNR-0605A	545	605	497	0.030	0.023	0.010
FE1220PS-HPNR-0405A	345	405	297	0.05/200		
FE1220PS-HPNR-0605A	545	605	497	0.05/300		

• Product with axial clearance of 0.005 or less (F) shown may be partially preloaded.

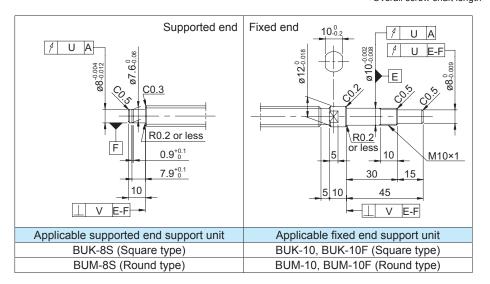
• Preload torque is a value before applying grease.

Shaft end finish type

Standard precision ball screws are available with KURODA's recommended shaft end finish types for each size.

Other than KURODA's recommended shaft end finish types described below, additional machining including keyways, tapped holes, and D-cut processing are also available if requested. Please contact KURODA with your orders. Model examples for finished shaft ends are described below. **Model example:** Unfinished shaft ends (See left figure) \rightarrow Finished shaft ends

FG1220PS-HPNR-0605A → FG1220PS-HPNR-0605X0535-C5F →Thread length →Overall screw shaft length



Optional specifications

· Ball screw lubricating unit LUBSEAL can be equipped. The overall nut length will be 11 mm longer. Model example: FG1220PS-HPSR-0605X0535-C5F →Wiper material S: LUBSEAL

Anticorrosive black coating (coating thickness: 1 to 2 µm) is available.

Accuracy of each part			Preload tor	Mass			
Х	Y	Z	U	V	Without clearance	With clearance	(kg)
0.010 0.012	0.080	0.011	0.005	1.2 to 8.4	Up to 2.5	0.54	
	0.090					0.71	
0.010	0.010 0.000 0.120					0.54	
0.018 0.030	0.030	0.150					0.71

• At the time of delivery, grease is inserted inside of the nut, with rust-preventive oil also applied. Before and during use, apply lubricant where appropriate.

• For models with lead accuracy grade of C3 or higher and unfinished shaft ends, consult KURODA.