KURODA
FASTEC® SYSTEM
What is “FASTEC?”

FASTEC is KURODA’S revolutionary Fastening and Skewing Technology that allows assembly work to be done inside of the die during stamping.

This technology was developed into actual working machinery by KURODA, Japan’s leading manufacturer of precision machinery. “FASTEC” (Trademark reg.) stands for Fastening, Skewing and Technology.

FASTEC SYSTEM have 3 type of stacking method.

- **FASTEC**
  - Concavity stacking
  - Sell die
  - Low cost • Many know-how • Handle to various shape

- **LASER FASTEC**
  - Spot welding stacking
  - Sell product (core etc.)
  - Specialized to small product • Strong stacking force from small shape

- **GLUE FASTEC**
  - Glue stacking
  - Sell product (core etc.)
  - New technology • Possible to stack thin material • Realized to usual material
FASTEC dies incorporate automatic fastening, rotation, skewing, counterboring and rotational skewing functions to manufacture core laminations efficiently during a continuous press run.

1. Fastening
The die forms convexity and concavity on the lamina. When the convexity are pressed to the concavity in the stamping-out process, the upper and the lower laminas are fastened. When the required number of laminas are fastened, they are separated with a pierced lamina.

2. Rotation
If lamina with slightly different thicknesses are stacked, the shape of the lamina will differ from the design. To minimize differences caused by the thickness of each lamina, the stamping die stamps out the material while rotating at intervals and then, by stacking the lamina, quality products free from inclination can be produced.

3. Skewing
Rotor cores are sometimes skewed to improve the performance of motors. The FASTEC die serves to skew the lamina at any angle when fastening rotor cores. You can choose between the mechanically driven skew and the step-motor-driven skew according to your requirements.

4. Counterbore
The rotor shaft of a motor require a bore with one two steps to accommodate the bearing. The FASTEC system is capable of counterboring by simply presetting the number of lamination of A, B and C.

5. Rotational skewing
The process is a combination of 2. Rotation function and 3. Skewing function. This patented Rotational skewing high technology has been innovated to produce reliable products. All die functions are controlled through the control box.

STACK HEIGHT CONTROL SYSTEM
The thickness of hoops used for stacking lamina and other parts, tend to vary. This results in an error in the thickness of finished products even if each product is composed of the same number of stacked lamina. The stack height control system consisting of a lamina thickness measuring sensor and a control unit equipped with CPU serves to eliminate this thickness error in finished products to attain the designed thickness independently of the difference in material thickness.

CONTROL BOX
Wide range of parameters for controlling the FASTEC system are available: The FC series are equipped with lamina counting/control functions. The HFC series are equipped with stack height control functions, etc.
The FASTEC system consists of the dies for stamping core laminations and the control box for setting following functions.

**Approach of motor core backward operation**

**INSULATOR PAINTING**

- **Electro painting**
- **Barrel painting**

Purpose: Core insulate by coating

**STACK HEIGHT CONTROL SYSTEM**

FC series + HC5S/HC5W or HFC series: System A (Roller contact)

HFC series + Converter: System B (Non-contact measuring)

**MAGNET BOND**
**Glue FASTEC® SYSTEM**

Sell product (core etc.)

**2009 Japan Excellent Manufacturing Technology Award**

**2009 Super Manufacturing Automotive Parts Award**

**Significant Energy Efficiency Gain:**
Gluing creates insulation and reduces iron loss

**Better Alignment:**
Lack of mechanical stress ensures high stacking accuracy

**Higher Rigidity:**
Gluing leads to higher rigidity and decreases vibration during rotation

**Low Noise:**
Flat and even fastening of steel sheets reduces wind noise

**Decrease CO2**

Glue FASTEC core is a product that can save energy and protect the environment.
Kuroda has developed a new process in which we use glue to fix steel sheets together in a die. Glue creates insulation and reduces iron loss. Glue FASTEC System provides high-efficiency, high-quality and precision motor cores.

Problem of Conventional Core Manufacturing

Conventional core manufacturing (mechanical fastening and laser fastening) leads to low motor efficiency by short circuit between silicon steel.

Glue FASTEC System

Glue creates insulation, prevents short circuits and thus reduces eddy current.

[Diagram showing mechanical fastening, laser fastening, and the Glue FASTEC System]

FASTEC® (Trademark) stands for Fastening and Skewing Technology.
LASER FASTEC TECHNOLOGY is the one which is developed for mass-production of high-precision small sized motor core by YAG laser in stacking lamination. The regulation of product shape has a tendency not to be influenced and the small sized lamination core which can not be made so far can be mass-produced with stable strength and quality.

**CONSTRUCTION OF LASER FASTEC**

Each lamination can be pointed and welded from the side. There is some case that a few lamina can pointed and welded at the same time taking into account of efficiency.

The amount of energy and the focus point can be controlled depending on the thickness, shape, and material of product.
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